

BAC00

Pre-catalysed clear primer

Technical data sheet Revision: 15/06/2023

PRODUCT OVERVIEW

General properties	Acid curing primer, monocomponent (1K)
Recommended use	Raw substrates (pine, sapele, oak and similar)
Application method	Spray gun
Main characteristics	Fast curing and fast sanding. Easy to use and handle. Non-aggressive vapours.
Mix preparation	Ready to use. Optionally reduce by volume with 20-35% of thinner S00 or S50. Use S00 at temperatures below 25 °C; in warm weather use the slower evaporating thinner S50. Dilution eases application and improves curing and sanding speed. For extra hardness and curing speed, 2-5% of acid hardener HAC99 may be added.
Colour available	Colourless
Gloss available	-

CHEMICAL AND PHYSICAL CHARACTERISTICS (20 °C)

Solid Content (%)	26
Density (g/cm ³)	0.95
Viscosity DIN 4 (sec)	60-80"
Pot life	24 hours
Shelf life	6 months

APPLICATION PROPERTIES

Vertical hold (microns)	150
Recommended N° of coats	2
Recommended quantity per coat (g/m ²)	150-200
Metric yield (m ² /kg)	6.5-8

APPLICATION INSTRUCTIONS

Equipment	Nozzle	Application viscosity (DIN 4)
Spray gun	1.8 mm	20-22"

DRYING

Drying at 20 °C (standard mix): 150 g/m²

Dust free	15 min
Handling	40 min
Overcoat	70 min
Stackable	4 hours
Sanding	2 hours

Dry in tunnel: 150 g/m²

Stage	Temperature	Time
Flash off	20 °C	10 min
Laminar air	25-30 °C	5 min
Heat / oven	60 °C	15 min
Stackable	-	After cooling back to room temperature

RECOMMENDED CYCLE

1. Sand the substrate, then apply one coat of 150 g/m².
2. Sand with P280 grit once the first coat has dried, after 2 hours.
3. Apply a second coat of 150 g/m².
4. Sand with P320 grit once the second coat has dried, after 2 hours (ideally, sand the following day).

NOTES AND REMARKS

- It is not recommended to apply polyurethane over amino-ureic sealers such as this one. If the curing process is not complete, defects may appear.
- The curing process of this product is greatly improved by heat / oven curing.
- To achieve a good pot life, keep any unused mixture away from air by covering the container with a lid or plastic film.

DISCLAIMER

The data provided in this technical sheet correspond to the values and characteristics of the product offered, in relation to our skills and experience. GALA-PRO guarantees the physical-chemical characteristics of its products, as well as their consistency. However, responsibility for the final result of the product application rests with the user, who must ensure that the selected product corresponds to their application needs and to the type of substrate selected. The viscosity level of highly thixotropic products may differ from the value reported in this technical data sheet; to be considered acceptable, this value should differ by a maximum of 30% from the reported value.