

BA135

Transparent acrylic sealer

Technical data sheet

PRODUCT OVERVIEW

General properties	Transparent acrylic sealer with good verticality and good transparency. Fast drying, easy to sand.
Recommended use	All kinds of furniture, doors, chairs.
Application method	Spray gun, robot, curtain, roller.
Mix preparation	Catalyst HA90 at 100:20 by weight (10/1 by volume), or alternative catalyst HA19 at 100:10 by weight (10/1 by volume). Reduce with solvent S50 at 10-20%.
Colour available	Colourless

CHEMICAL AND PHYSICAL CHARACTERISTICS (20 °C)

Viscosity A (DIN 4)	30"
Viscosity A (DIN 8)	-
Viscosity A+B	46"
Density (g/cm ³)	0.93 ±0.05
Solid Content (%)	38.3% ±0.2
Flash point	10 °C
Fineness	28 µ
Pot life	4 hours
Shelf life	24 months

APPLICATION PROPERTIES

Recommended quantity per coat (g/m ²)	100-150
Sanding, raw surfaces	P120, P150, P180
Sanding, primed or varnished surfaces	Sand before application
Drying time before sanding	8 hours

MIXING RATIOS

Component	Code	By weight	By volume
Catalyst	HA90	100:20	10/1
Alternative catalyst	HA19	100:10	10/1
Solvent	S50	10-20%	-

DRYING

Drying times

Dust free	20 min
Dry to the touch	40 min
Ready for sanding	4 hours

NOTES AND REMARKS

- Always mix the product before use.
- Product for professional and industrial usage only.
- Do not work with these products at temperatures lower than 15 °C.

DISCLAIMER

The data provided in this technical sheet correspond to the values and characteristics of the product offered, in relation to our skills and experience. GALA-PRO guarantees the physical-chemical characteristics of its products, as well as their consistency. However, responsibility for the final result of the product application rests with the user, who must ensure that the selected product corresponds to their application needs and to the type of substrate selected. The viscosity level of highly thixotropic products may differ from the value reported in this technical data sheet; to be considered acceptable, this value should differ by a maximum of 30% from the reported value.